

# BYLAMENT HT Series

Description: One-component cyanoacrylate adhesives based on higher esters of cyanoacrylic acid.

Application: Bonding of plastics, rubber, metals.

**Specials:** **Specially formulated to achieve the strongest possible bond at elevated temperatures.**

Colour: colourless

Viscosity [mPas]: HT-3: ~ 3 | HT-100: ~100 | HT-1500: ~1.500

Density: 1,05 g/ml

Temperature range: -50° to +105° C

Handling strength: EPDM: 10 – 20 sec  
Aluminium: 20 – 30 sec  
ABS: 15 – 20 sec  
Wood: > 90 sec

Tensile shear strength: 17 – 19 Aluminium  
[N/mm<sup>2</sup>] 19 – 20 Steel  
5 – 7 ABS  
8 – 12 PC

Above stated instructions are indicative only and no responsibility can be assumed. We recommend to check suitability of our products for your purpose by doing tests on your own.